

SB 1000-118 - Reset the values on the PLC/ PLC Program

2018-06-11

Rev. A

1 Scope and Target Group

⚠ WARNING

- ✓ Always refer to the user manual for additional information and safety warnings.
- ✓ Only perform this task if you are qualified to carry out the steps described below.
- ✓ Always make sure that the tasks described in this bulletin are intended for the equipment you are working on.
- ✓ If you are unsure about the workflow, steps or qualification, contact your TTS aftersales service contact.

Your aftersales service contact:

TTS Marine GmbH
An der Reeperbahn 6
D-28217 Bremen
Germany
Telephone: +49(421) 520 08-0
Telefax : +49(421) 52008-749
E-Mail: service@ttsgroup.com

2 Introduction

This Service Bulletin serves as a general explanation on how to set necessary values after installing a new PLC / PLC program or when maintenance is recommended.

2.1 Set the date of last inspection

After you install a new PLC, the program will ask for the date of the last inspection. If the date of the last inspection is unknown set the value to 0 (zero) and press the *SET* button

NOTICE

Carefully follow all instructions in this Service Bulletin. If you enter incorrect values, a failure might occur.

NOTICE

The screen shown below appears when you first start the system.

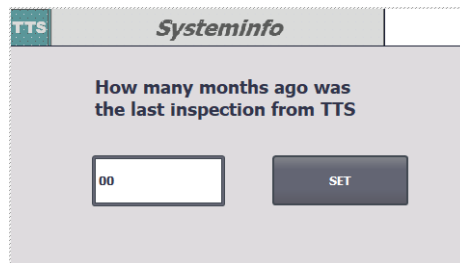


Figure 1: Start screen

2.2 Maintenance recommendation

1. After a specific time period or a specific running time of the motor a *MAINTENANCE RECOMMENDED* Button appears.
2. Push the *MAINTENANCE RECOMMENDED* button.
3. TTS Service contact information appears.
4. Pushing *MAINTENANCE RECOMMENDED* button again to hide the contact data.
5. Contact TTS Service and request maintenance.

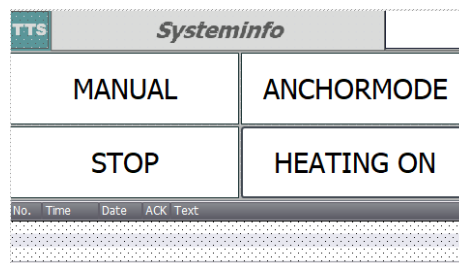


Figure 1: Screen when no maintenance is due

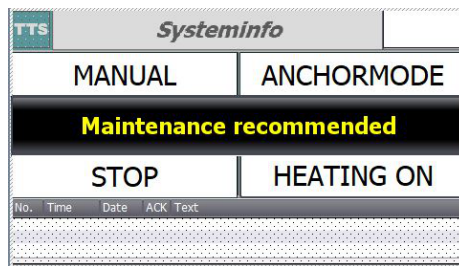


Figure 2: Screen when maintenance is due



Figure 3: After the you press the *MAINTENANCE RECOMMENDED* button

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