

SB 55-104**Assembly of DEUTSCH DT06-25 Electric Connector**

2018-11-27

Rev. C

1 Scope and Target Group

⚠ WARNING

- ✓ Always refer to the user manual for additional information and safety warnings.
- ✓ Only perform this task if you are qualified to carry out the steps described below.
- ✓ Always make sure that the tasks described in this bulletin are intended for the equipment you are working on.
- ✓ If you are unsure about the workflow, steps or qualification, contact your TTS aftersales service contact.

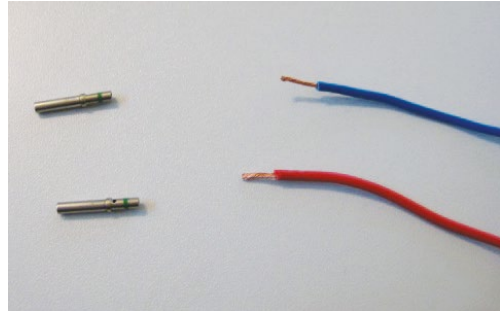
Your aftersales service contact:

TTS Marine GmbH
An der Reeperbahn 6
D-28217 Bremen
Germany

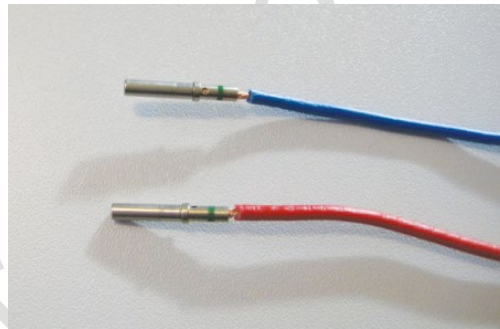
Telephone: +49(421) 520 08-0
Telefax : +49(421) 52008-749
E-Mail: service@ttsgroup.com

2 Assembly of DEUTSCH DT06-25 Connector

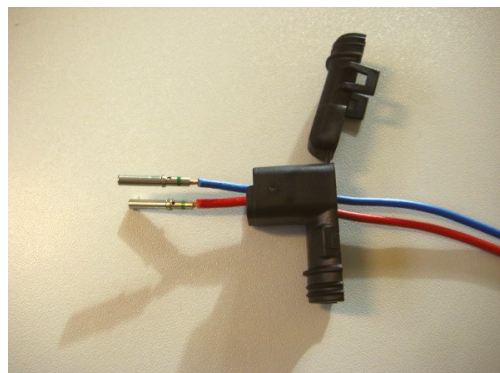
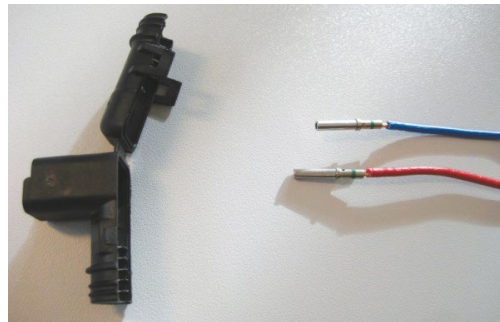
1. Insert the cable ends into the ferrules.



2. Solder up the ferrules with the cable ends.



3. Push the cable ends through the housing of the connector.



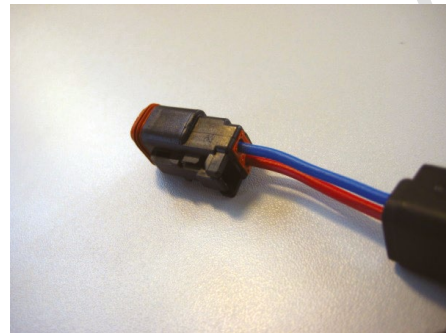
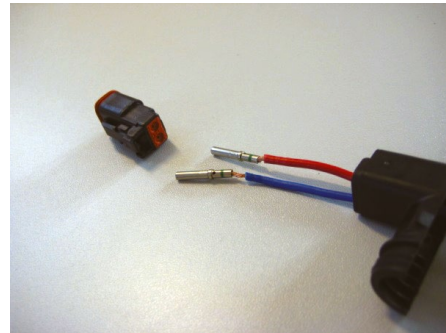
4. Push the cable ends through the rubber into the front end of the housing.

NOTICE

Make sure that both ends are visible on the other side!

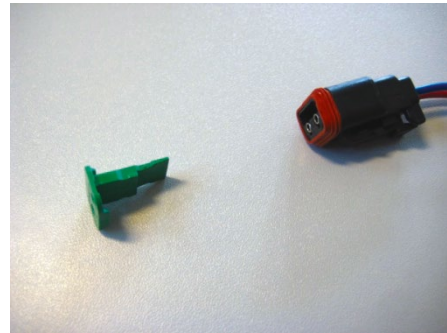
NOTICE

You do not need to observe polarities.

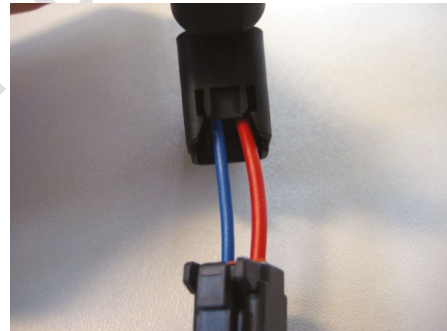


For customer

5. With low pressure, insert the green securing plate into the front of the connector to secure the cable ends.



6. Connect the housing and the front end using low pressure.



For customer use

7. Flap down the rear part of the cable housing. It is closed and locked when you hear a click sound.



8. Attach the connector to the filter of the winch.

